

ABSTRACT

Disclosed is a die for die-casting capable of preventing development of blowholes in the casting.

A die for die-casting 1 is equipped with a pair of die main bodies 3 and 5 forming a cavity therebetween when put together, a cooling means for cooling the die by feeding and discharging a fluid while maintaining the fluid under negative pressure, and an air purging means 27 establishing communication between the cavity 13 and the cooling means and adapted to discharge any gas in the cavity into the cooling means.